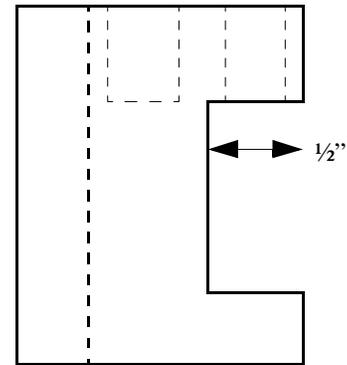
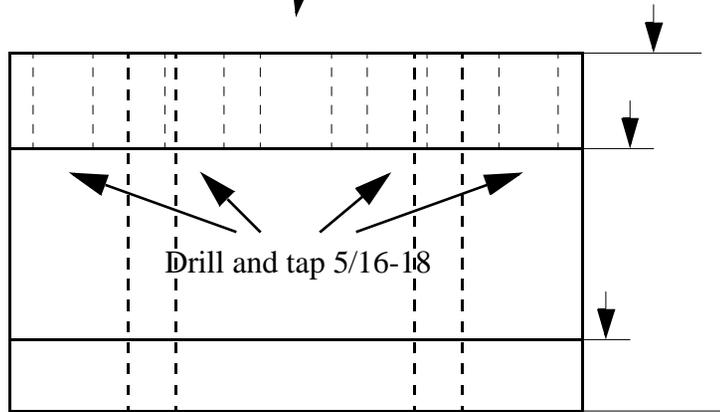


NOTE: Cut dovetail to match an existing Aloris toolholder.
 (1.000" +.010/-.000 over 0.250" dowel pins for AXA)
 Finished block size is 3"x1.875"x1.5".
 Break all edges, heat treat after milling, grind off tool marks.

Drill and tap 3/8-24



FRONT VIEW

END VIEW

Rev. 1.1 05/13/1999

Grant Erwin

AXA toolholder for Armstrong tooling