



ALL GROOVES ARE 0.490" DEEP.  
 INCLUDED ANGLE IS 34° IN ALL GROOVES.  
 PULLEY IS DESIGNED FOR AX TYPE BELT.  
 ALL AXIAL DIMENSIONS PER MACHINERY'S HANDBOOK.  
 AXIAL DIMENSIONS ARE CORRECT FOR ANY 4-STEP PULLEY  
 AS LONG AS THE LARGEST DIAMETER IS LESS THAN 5".  
 DRAWN CENTER HOLE IS 0.750" TO FIT NEMA 66 FRAME.  
 KEYWAY IS NOT SHOWN BUT IS 3/16".  
 THESE DIAMETERS GENERATE CORRECT NAMEPLATE SPEEDS  
 ON MY 14" WALKER TURNER BANDSAW.

Rev. 1.0 02/14/2003	Grant Erwin
Walker Turner 4-step Drive Pulley	